



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3914-041
Job Sheet 167843



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Large Fab2		DC 2017-12-15
100	Large Fab	1 pcs	12/21/17	12/21/17	0.00	6.67	Large Fab 1		17-12-19
110	QC	1 pcs	12/21/17	12/21/17	0.00	0.00	QC9		EL
120	QC	1 pcs	12/21/17	12/21/17	0.00	0.00	QC5		EL
130	Powdercoat	1 pcs	12/21/17	12/21/17	0.00	0.40	Powdercoat4		BR 17-12-28
135	QC	1 pcs	12/21/17	12/21/17	0.00	0.00	QC3		EL 18-01-14
140	HandFinish	1 pcs	12/22/17	12/22/17	0.00	0.80	HandFinish3		EL 18-01-16
150	QC	1 pcs	12/22/17	12/22/17	0.00	0.00	QC3		AK 18-1-10
160	Packaging	1 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3		EL 18-1-10
170	QC21-SA	1 Ea	12/22/17	12/22/17	0.00	0.00	QC21		EL 18-1-10

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg
Descriptions: D3914 ***Visual inspect before welding mesh*** 3- tack weld mesh on basket as per dwg D3914 ***Cut out mesh where
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label
plate before tacking mesh***
130 - *** mask sides of hinge prior to powdercoat***
140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg ***Mask
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

IN 135418

START: 11:20

OUT: 3:20

FINISH: 11:50

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005842	2	111	0	0
	D3914-1 5011790	2	18	0	0
	D3914-7 5010143	2	14	0	0
	D4016-3 5010799	3	13	0	0
	D4018-5 5011651	9	72	0	0
	5019978-D4020-5	1	6	0	0
	D4021-3 5007083	1	15	0	0
	D4035-043 5017242	2	12	0	0
140-HandFinish	D2728-3	1	0	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S023155

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Long Basket Lid Assembly (350)

PART NO: D3914-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/15/17

Job No: 167843